

1	On the frame at jamb and header corners cut the jamb from exterior and interior face so that accessory groove in header can run to full width For Buckingham doors with frame depth more than 5 7/8", only the corner facing the exterior needs to be cut.	
2	On top side of jamb, fill the gap between wood and vinyl with silicone (Dow -Corning 1199)	Fill gap with Silicone
3	Apply a consistent and continuous bead of silicone on both halves of the header surface. Ensure the bead covers the transom from end-to-end.	



4	Place the transom on top of the header.	
5	Apply silicone along the edges where the header and transom meet. Ensure that the interior and exterior edges are both sealed.	
6	Install the couplers into the accessory grooves between the header and transom on both sides. Use a mallet to ensure the couplers fit tightly.	
7	Apply silicone along the edge adjacent to the wall. Ensure that silicone coverage is complete. Repeat this step for the opposite edge.	(Not Good) Must be covered with Silicone